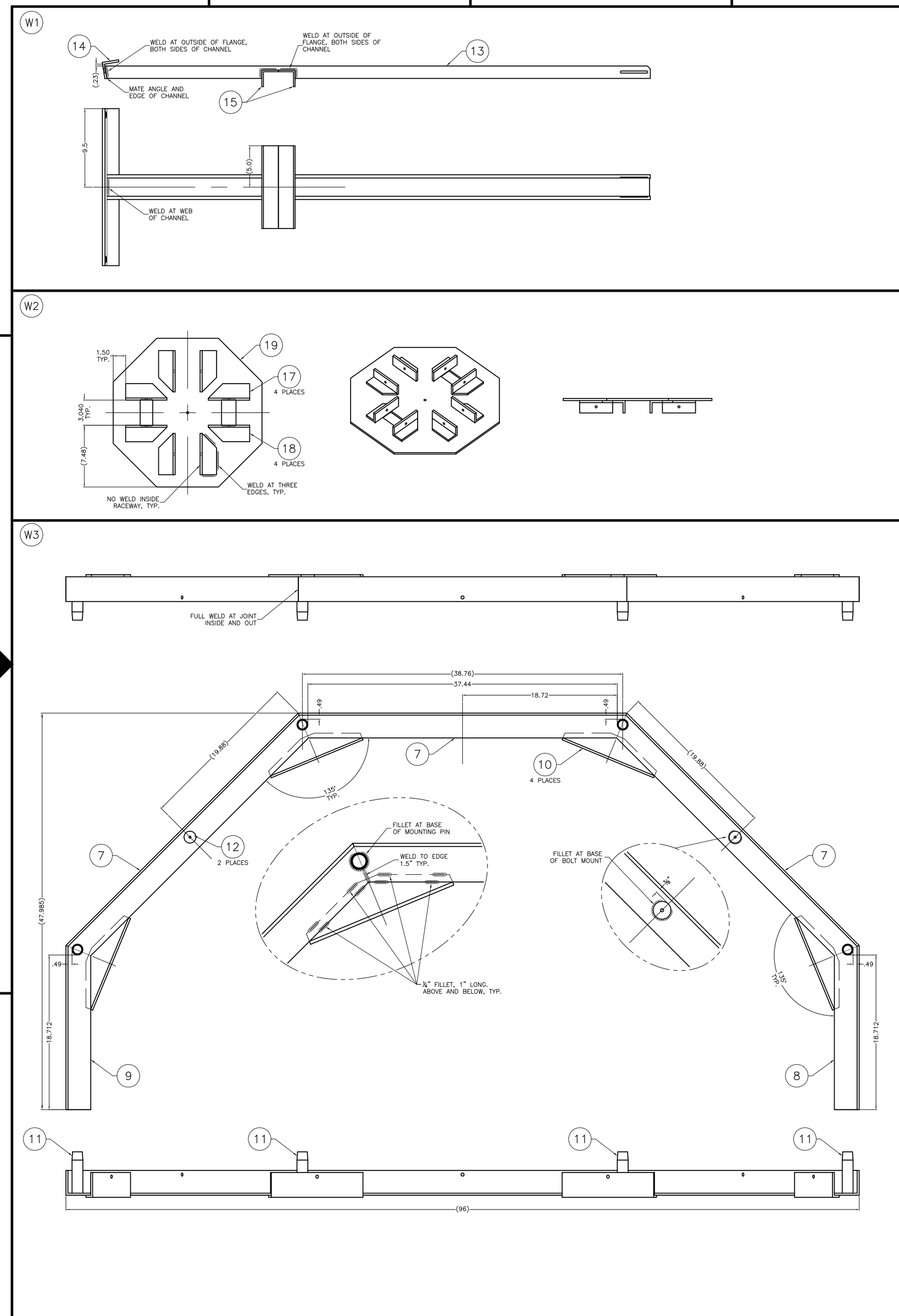
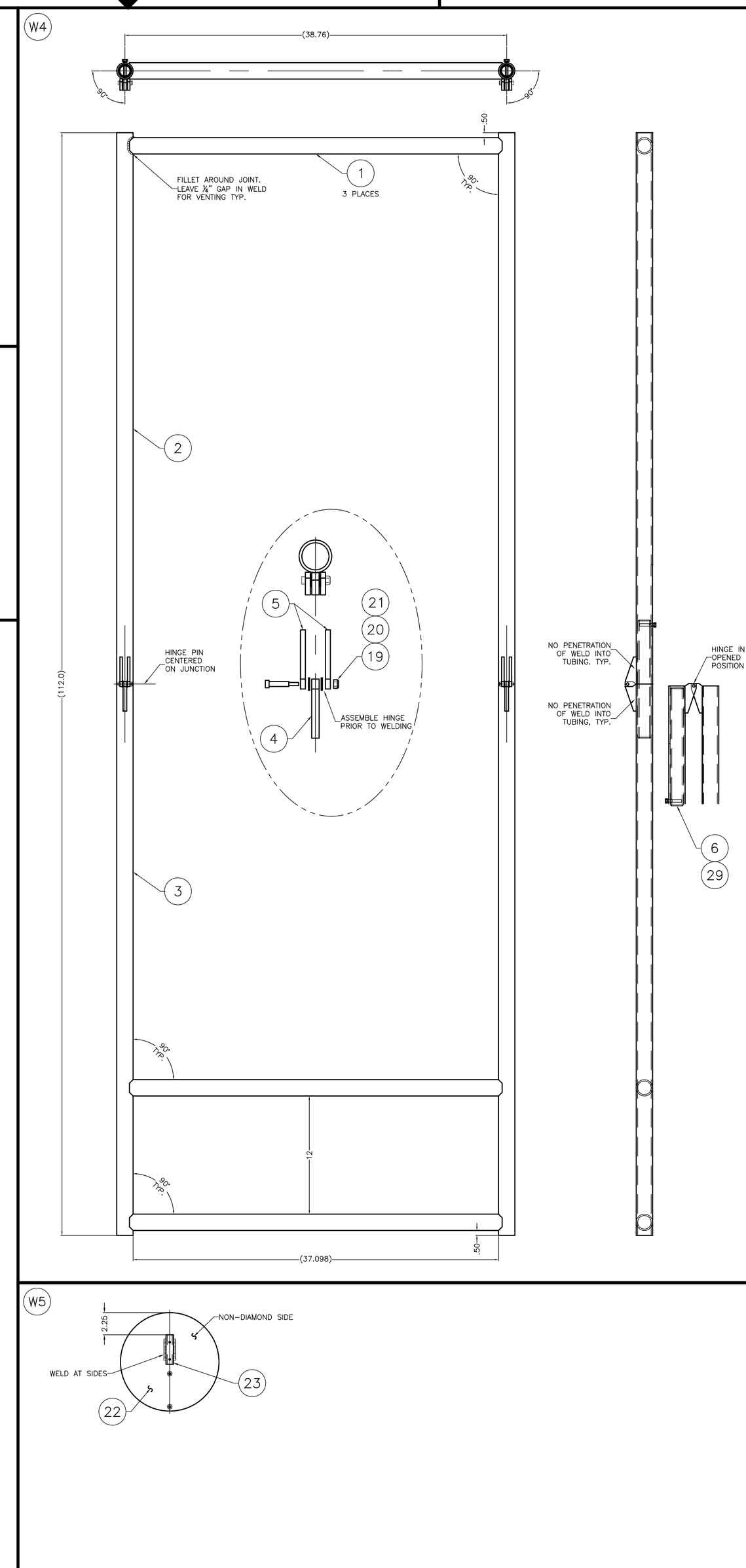
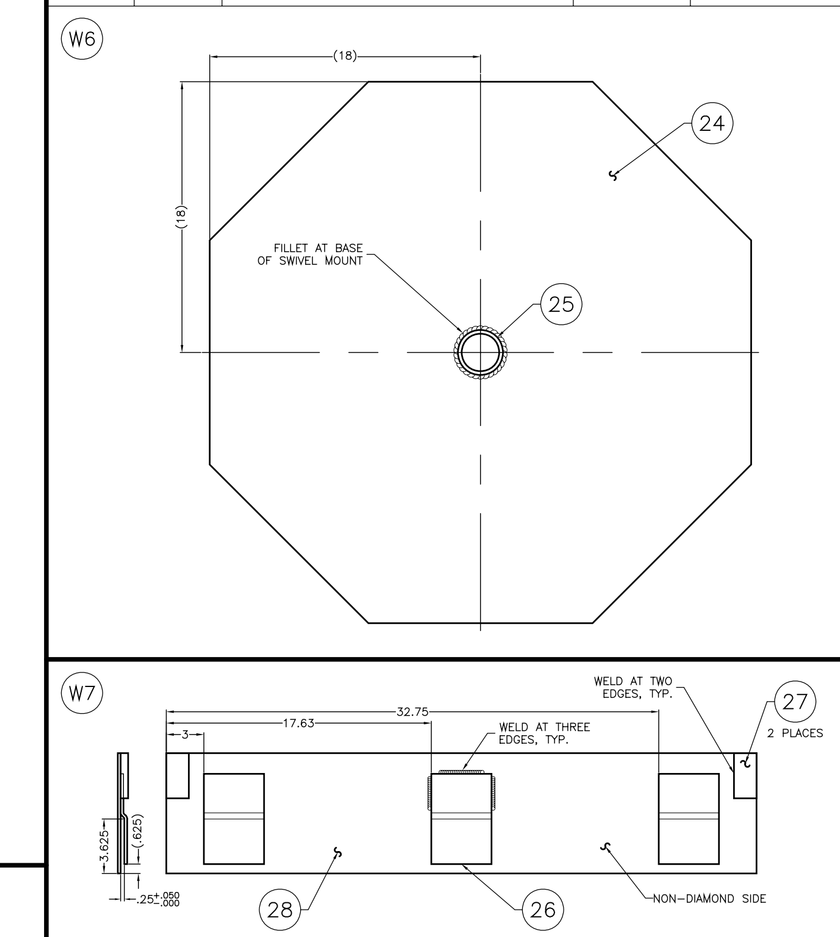




REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED
	1	ADDED PART 12 AND DETAIL TO PARTS LIST AND W3	12/08/06	

ITEM	QTY.	DESCRIPTION	LENGTH	PART NO.
1	12	FRAME, CROSS MEMBER	-	G07-0001-001 (SHT1)
2	8	FRAME, UPPER COLUMN	-	G07-0001-002 (SHT1)
3	8	FRAME, LOWER COLUMN	-	G07-0001-003 (SHT1)
4	8	FRAME, HINGE BLOCK	-	G07-0001-004 (SHT1)
5	16	FRAME, HINGE SIDE	-	G07-0001-005 (SHT1)
6	8	FRAME, SLIDE	-	G07-0001-006 (SHT1)
7	12	BASE/TOP, LONG SIDE	-	G07-0001-007 (SHT1)
8	4	BASE/TOP, SHORT SIDE, LEFT	-	G07-0001-008 (SHT1)
9	4	BASE/TOP, SHORT SIDE, RIGHT	-	G07-0001-009 (SHT1)
10	16	BASE/TOP, GUSSET	-	G07-0001-010 (SHT1)
11	16	BASE/TOP, MOUNTING PIN	-	G07-0001-011 (SHT1)
12	8	BASE/TOP, BOLT MOUNT	-	G07-0001-012 (SHT1)
13	4	SPIDER, LEG	-	G07-0001-014 (SHT2)
14	4	SPIDER, LIGHT MOUNT	-	G07-0001-015 (SHT2)
15	8	SPIDER, POSITIONING ANGLE	-	G07-0001-016 (SHT2)
16	4	SPIDER, HINGE ANGLE, RIGHT	-	G07-0001-017 (SHT2)
17	4	SPIDER, HINGE ANGLE LEFT	-	G07-0001-018 (SHT2)
18	1	SPIDER, MOUNTING PLATE	-	G07-0001-019 (SHT2)
19	8	10-24 SHOULDER SCREW, .250"x1"	-	(McMaster) 90298A542
20	16	FLAT WASHER SAE ¼"	-	-
21	8	NUT, 10-24, NYLON LOCKING	-	-
22	24	TREE, PEG PLATE	-	G07-0001-020 (SHT2)
23	24	TREE, STINGER CHANNEL	-	G07-0001-021 (SHT2)
24	1	ANCHOR, BASE PLATE	-	G07-0001-025 (SHT3)
25	1	ANCHOR, SWIVEL MOUNT	-	G07-0001-027 (SHT3)
26	24	BUMBER, MOUNTING BRACKET	-	G07-0001-030 (SHT3)
27	16	BUMBER, SPACER BLOCK	-	G07-0001-031 (SHT3)
28	8	BUMBER, PLATE	-	G07-0001-032 (SHT3)
29	16	HEX HEAD BOLT, ½-20x1¼"	-	-



NOTE: REMOVE ALL SHARP EDGES AND BURRS

REV.	FROM	BY	DATE
1	IN HOUSE CHANGE	JRR	12/06

UNLESS OTHERWISE SPECIFIED

TOLERANCE			
INCHES		PERPENDICULAR WITHIN	.
FRAC.	+/- 1/64	PARALLEL	" .
.0	+/- .050	FLAT OR STRAIGHT	" .
.00	+/- .020	CONCENTRIC T.I.R.	.
.000	+/- .010	RADII : +/- .	SURFACE FINISH .
		HOLES : +/- .	
		FSCM	

FIRST
200 Bedford Street, Manchester, N H. 03101
(603) 666-3906 ♦ FAX (603) 666-3907

TITLE				MATERIAL
2007 FIELD RACK WELDMENTS				. . .
DRAWN BY	DATE	SCALE	CHECKED	DATE
JR2D2	—	NONE	—	—
SIZE				SHEET NO.
D	No. G07-0002			1